

## Section 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Product name:** BioCut Blue Neat Cutting Oil

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Use of substance / mixture:** PC25: Metal working fluids.

### 1.3. Details of the supplier of the safety data sheet

**Company name:** HoleMaker Technology Ltd

The Forge

Linton

Maidstone, Kent

ME17 4BN

United Kingdom

**Tel:** +44 (0) 1622 740812

**Email:** [sales@holemaker-technology.com](mailto:sales@holemaker-technology.com)

### 1.4. Emergency telephone number

**Emergency tel:** +44 (0) 121 585 8793

(office hours only)

## Section 2: Hazards identification

### 2.1. Classification of the substance or mixture

**Classification under CLP:** This product has no classification under CLP.

### 2.2. Label elements

**Label elements:** This product has no label elements.

### 2.3. Other hazards

**PBT:** This product is not identified as a PBT/vPvB substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Wash immediately with plenty of soap and water.

**Eye contact:** Bathe the eye with running water for 15 minutes.

**Ingestion:** Wash out mouth with water.

**Inhalation:** Consult a doctor.

#### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be mild irritation at the site of contact.

**Eye contact:** There may be irritation and redness.

**Ingestion:** There may be irritation of the throat.

**Inhalation:** No symptoms.

#### 4.3. Indication of any immediate medical attention and special treatment needed

**Immediate / special treatment:** Not applicable.

### Section 5: Fire-fighting measures

#### 5.1. Extinguishing media

**Extinguishing media:** Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

#### 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** In combustion emits toxic fumes.

#### 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

### Section 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Refer to section 8 of SDS for personal protection details. Turn leaking containers leak-side up to prevent the escape of liquid.

#### 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers. Contain the spillage using bunding.

#### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

#### 6.4. Reference to other sections

**Reference to other sections:** Refer to section 8 of SDS.

### Section 7: Handling and storage

#### 7.1. Precautions for safe handling

#### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a cool, well ventilated area. Keep container tightly closed.

[cont...]

### 7.3. Specific end use(s)

**Specific end use(s):** No data available.

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Workplace exposure limits:** No data available.

### DNEL/PNEC Values

**DNEL / PNEC** No data available.

### 8.2. Exposure controls

**Respiratory protection:** Respiratory protection not required.

**Hand protection:** Protective gloves.

**Eye protection:** Safety glasses. Ensure eye bath is to hand.

**Skin protection:** Protective clothing.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Liquid

**Colour:** White

**Odour:** Perceptible odour

**Solubility in water:** Soluble

**Viscosity:** Viscous

**Boiling point/range°C:** >100

**Flash point°C:** >100

**pH:** Approx. 7

### 9.2. Other information

**Other information:** No data available.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may occur on exposure to conditions or materials listed below.

### 10.4. Conditions to avoid

**Conditions to avoid:** Heat.

#### 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong acids.

#### 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes.

### Section 11: Toxicological information

#### 11.1. Information on toxicological effects

**Toxicity values:** No data available.

#### Symptoms / routes of exposure

**Skin contact:** There may be mild irritation at the site of contact.

**Eye contact:** There may be irritation and redness.

**Ingestion:** There may be irritation of the throat.

**Inhalation:** No symptoms.

### Section 12: Ecological information

#### 12.1. Toxicity

**Ecotoxicity values:** No data available.

#### 12.2. Persistence and degradability

**Persistence and degradability:** Biodegradable.

#### 12.3. Bioaccumulative potential

**Bioaccumulative potential:** No bioaccumulation potential.

#### 12.4. Mobility in soil

**Mobility:** Readily absorbed into soil.

#### 12.5. Results of PBT and vPvB assessment

**PBT identification:** This product is not identified as a PBT/vPvB substance.

#### 12.6. Other adverse effects

**Other adverse effects:** Negligible ecotoxicity.

### Section 13: Disposal considerations

#### 13.1. Waste treatment methods

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

### Section 14: Transport information

**Transport class:** This product does not require a classification for transport.

## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**Specific regulations:** Not applicable.

### 15.2. Chemical Safety Assessment

## Section 16: Other information

### Other information

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

\* indicates text in the SDS which has changed since the last revision.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.