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## PRODUCT DATA SHEET

<b>Product</b>	<b>Bonda Super Smooth Wood Fill</b>
<b>Type</b>	A two-part polyester filler.
<b>Intended Use</b>	Easy to mix and apply and is used repair wood, or fill knots in timber, pin holes, defects etc. Easy to sand and tack free.
<b>Special Features</b>	An ultra-soft lightweight filler used extensively for the repair of wood where it can be carved, chiselled, filed, & drilled. Super smooth, super light & ideally suited to repair lightweight structures or fine detailed surfaces (intricate work). Once cured Bonda Super Soft can drilled or nailed with ease. Has a slightly open grained surface allowing the filler to take stains.
<b>Preparation</b>	Should be applied onto a clean and dry substrate.
<b>Application</b>	Mix the filler with the hardener on a non-porous surface using an amount of filler the size of a golf ball to a pea-sized ball of hardener as the mixing ratio. Mix thoroughly until an even colour is obtained. Do not prepare more than is required as any excess will be unusable after 10 mins.
<b>Coats</b>	Non-applicable.
<b>Curing Time</b>	30 mins – 1 hr depending on temperature and humidity.
<b>Re-coating Time</b>	Once fully cured and after sanding back, most paints can be applied.
<b>Application Temp.</b>	Ideally 15-25°C, but do not use below 10°C.
<b>Coverage</b>	Non-applicable.
<b>Maintenance</b>	Not applicable.
<b>Compatibility</b>	Not applicable.
<b>Settlement</b>	Not applicable
<b>Shelf-life/Storage</b>	18 months if stored under the recommended conditions. Store in cool and dry place below 25°C.
<b>Hazards</b>	Harmful by inhalation. Contains Styrene. Do not breathe vapours. Wear suitable protective gloves and eye/face protection. A full Health and Safety Data Sheet is available on request or from <a href="http://www.bondaglass.com">www.bondaglass.com</a>
<b>Clean-Up</b>	All tools must be cleaned immediately after use with Rustins Cellulose Thinners before product sets hard.
<b>Sizes</b>	200g, 500g and 1.3kg